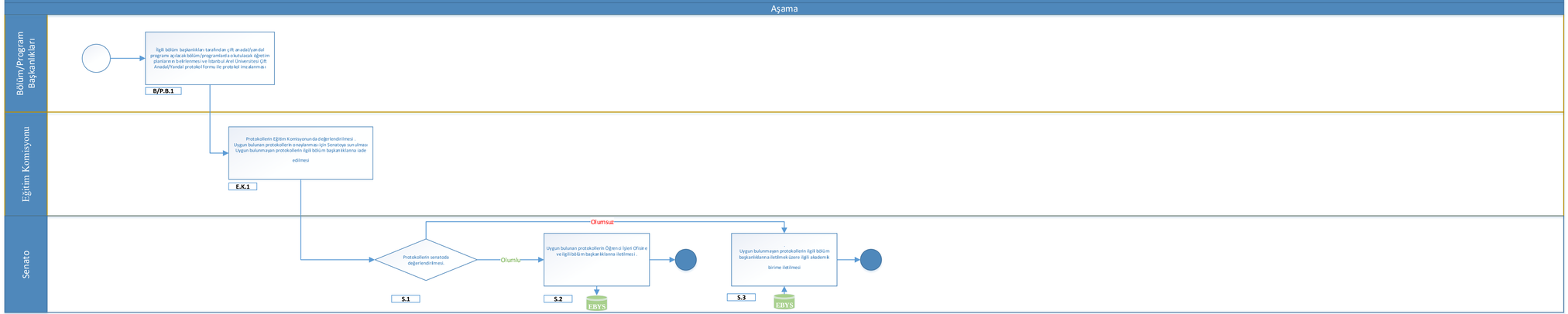İA.ÖİO.030.Çift Anadal, Yandal Programlarının Belirlenmesi İşlemleri İş Akışı