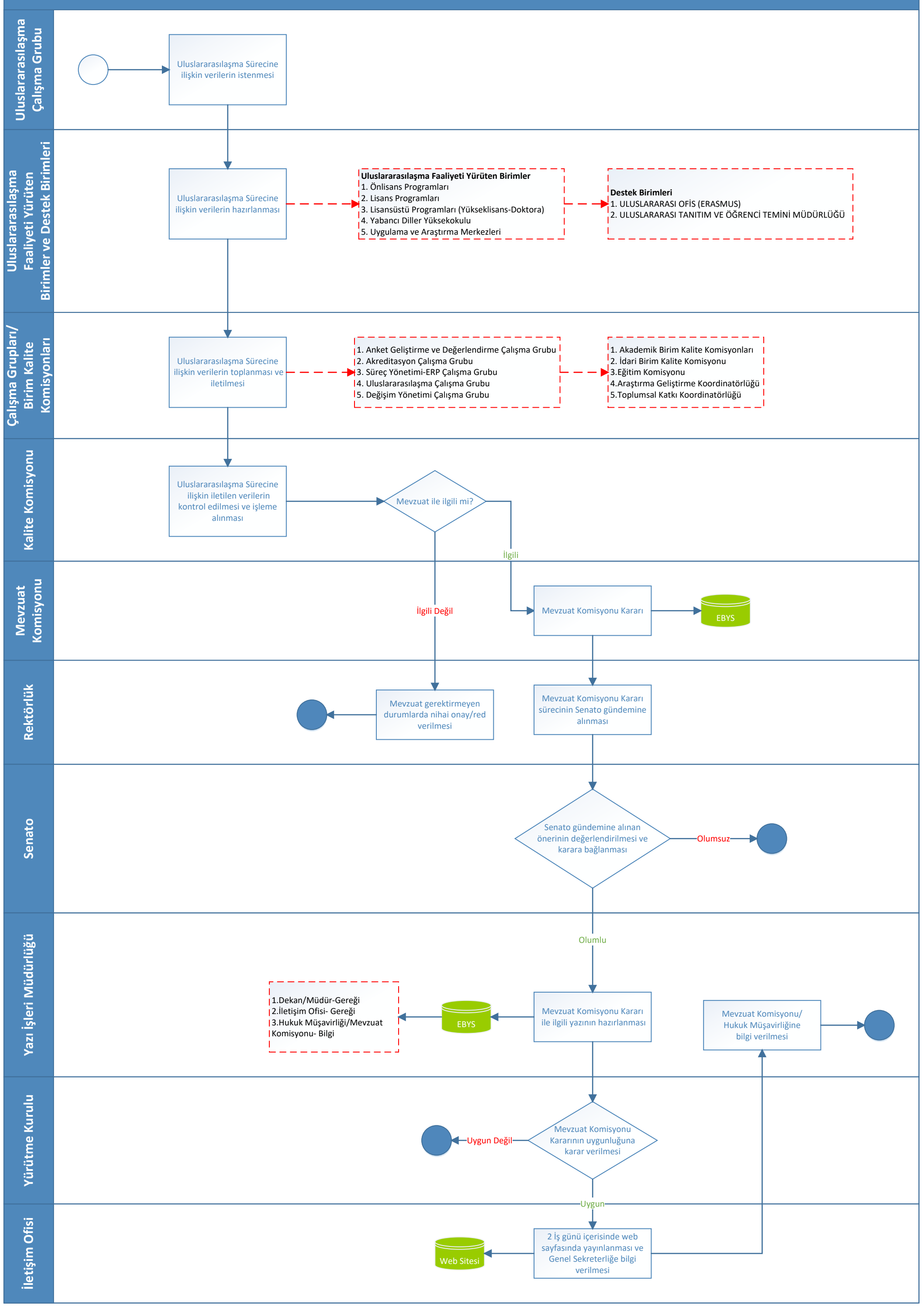İA.KYS.022. ULUSLARARASILAŞMA SÜRECİ İŞ AKIŞI